

OEL Recommended Spare Parts List

ML390FB



Revision 6a

| Rev | Unit Name | No. | Part No. | Part Name | Q' ty /Unit | Recommended Q' ty/Year | | | Remarks | Special | Del/ Add | ks for environment |
|-----|-------------|-----|------------------|---------------------------|-------------|------------------------|----------|----------|-----------------------------------|---------|----------|--------------------|
| | | | | | | per 500 | per 1000 | per 2000 | | | | |
| | General | 1 | 4YA4023-2011G001 | PRINTING HEAD | 1 | 9 | 18 | 36 | | | | G |
| | General | 2 | 43439404 | Board-SPF | 1 | 3 | 6 | 12 | W/O ROM 42804301, YA4053-2022G205 | | | - |
| | General | 2 | 43439405 | Board-SPF | 1 | 3 | 6 | 12 | W/O ROM YA4053-2022G310 | | | - |
| | General | 3 | 4YA4053-2291G001 | SHO PCB SPEC | 1 | 3 | 6 | 12 | | | | G |
| | General | 4 | 1PP4053-2601P001 | Circuit-Plate | 1 | 1 | 2 | 4 | | | | G |
| | General | 5 | 4YS4011-4367P002 | NYLON CONNECTOR CABLE | 1 | 1 | 2 | 4 | | | | - |
| | General | 6 | 4YX4053-2749G001 | CONNECTOR CABLE ASSY | 1 | 1 | 2 | 4 | | | | - |
| | General | 7 | 3PP4025-2871P020 | PLATEN KNOB | 1 | 5 | 10 | 20 | YA4053-2022G205, G310 | | | - |
| | General | 7 | 40211004 | Knob-Platen | 1 | 5 | 10 | 20 | 42804301 | | | - |
| | General | 8 | 4YB4049-7010P003 | TRANSFORMER PURCHASE SPEC | 1 | 3 | 6 | 12 | | | | G |
| | General | 9 | 4YB4049-7011P002 | POWER SUPPLY PURCH SPEC | 1 | 3 | 6 | 12 | | | | G |
| | General | 10 | 4YB4049-7012P002 | POWER SUPPLY PURCH SPEC | 1 | 3 | 6 | 12 | | | | G |
| | General | 13 | 4PP4053-2021P001 | CIRCUIT PLATE (B) | 1 | 1 | 2 | 4 | | | | G |
| | General | 14 | 2PP4053-2051P012 | IC Card Cover | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | - |
| | General | 14 | 42065502 | Film-Sensor-Color-density | 1 | 3 | 6 | 12 | 42804301 | | | - |
| | General | 15 | 3YX4053-2017G002 | OPPANEL ASSY | 1 | 3 | 6 | 12 | | | | G |
| | Cover_parts | 1 | 42089601 | Cover-Lower | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | - |
| | Cover_parts | 1 | 42089602 | Cover-Lower | 1 | 3 | 6 | 12 | 42804301 | | | - |
| | Cover_parts | 2 | LP-1488-1 | RUBBER FOOT | 4 | 12 | 24 | 48 | | | | - |
| | Cover_parts | 3 | 40030807 | Cover-Upper | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | G |
| | Cover_parts | 3 | 40030808 | Cover-Upper | 1 | 3 | 6 | 12 | 42804301 | | | G |
| | Cover_parts | 4 | 40030710 | Cover-Access (Press Fit) | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | - |
| | Cover_parts | 4 | 40030711 | Cover-Access() | 1 | 3 | 6 | 12 | 42804301 | | | - |
| | Cover_parts | 5 | 40075302 | Cover-Gear | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | - |
| | Cover_parts | 5 | 40075303 | Cover- | 1 | 3 | 6 | 12 | 42804301 | | | - |
| | Cover_parts | 6 | 41874302 | Stacker Assy. - | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | - |
| | Cover_parts | 6 | 41874303 | Stacker Assy. - | 1 | 3 | 6 | 12 | 42804301 | | | - |
| | Mech_Unit | 1 | 42091101 | Platen Assy | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 2 | 3PB4053-1982P001 | LF PULSE MOTOR | 1 | 5 | 10 | 20 | | | | G |
| | Mech_Unit | 3 | 4PP4053-2258P001 | SPACE RACK | 1 | 5 | 10 | 20 | | | | - |
| | Mech_Unit | 4 | 4YA4053-2289G001 | PCB SPEC | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 5 | 4YX4053-2148G001 | MICROSWITCH ASSY | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 6 | 4YS4011-4366P001 | NYLON CONNECTOR CABLE | 1 | 1 | 2 | 4 | | | | - |
| | Mech_Unit | 7 | 4PP4053-2204P001 | ADJUST BUSH (L) | 1 | 3 | 6 | 12 | | | | - |

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|-----|-----------|-----|------------------|------------------------------|-------------|------------------------|----------|----------|-----------------------|---------|----------|--------------------|
| | | | | | | per 500 | per 1000 | per 2000 | | | | |
| | Mech_Unit | 8 | 4PP4053-2205P001 | ADJUST BUSH (R) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 9 | 42089901 | Lever-Adjust | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 10 | 4PP4053-2208P001 | CHANGE ARM (C) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 11 | 42089801 | Lever-Change | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 12 | 4PP4053-1978P001 | CHANGE ARM (B) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 13 | 3PP4053-2259G006 | Stage-stiking | 1 | 3 | 6 | 12 | YA4053-2022G205, G310 | | | — |
| | Mech_Unit | 13 | 40049105 | Stage-Sticking | 1 | 3 | 6 | 12 | 42804301 | | | — |
| | Mech_Unit | 14 | 4PP4053-1410P001 | STAGE LOCK STAY | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 15 | 4PA4053-1972G001 | PLATEN GEAR ASSY | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 16 | 3PB4053-1973P001 | FEED ROLLER SHAFT | 4 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 17 | 3PP4053-1974G001 | STACKER SHAFT (GLUED) | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 18 | 4PP4053-1330P001 | LF BUSH | 6 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 19 | 4PP4053-1321P001 | LF KNOB GEAR | 4 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 20 | 4PP4053-1331P001 | LF GEAR | 2 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 21 | 4PP4044-2813P001 | STACKER GEAR (L) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 22 | 4PP4053-1981P001 | CHANGE GEAR | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 23 | 4PP4053-1980P001 | IDLE GEAR A | 2 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 24 | 4PP4053-2197P001 | IDLE GEAR (B) | 2 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 25 | 4PP4053-2473G001 | SENSOR ARM (A) PINNED | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 26 | 4PP4053-2474G001 | SENSOR ARM (B) PINNED | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 27 | 4PP4053-1979P001 | CHANGE LEVER SHAFT | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 28 | 4PP4053-1383P001 | GUIDE PLATE | 3 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 29 | 4PB4053-2201P001 | CARRIAGE SHAFT | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 30 | 4PP4044-1304P001 | GUIDE BUSH | 2 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 31 | 4PP4044-1550P001 | DRIVEN GEAR | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 32 | 4PP4053-2273P001 | CABLE GUIDE | 1 | 1 | 2 | 4 | | | | — |
| | Mech_Unit | 33 | 4PP4053-2336G001 | FRICTION SPRING (CAULKING) | 1 | 3 | 6 | 12 | | | | G |
| | Mech_Unit | 34 | 4PP4053-2195G001 | PLANETARY BRACKET (CAULKING) | 1 | 1 | 2 | 4 | | | | G |
| | Mech_Unit | 35 | 4PP4053-1983P001 | FEED ROLLER SPRING (B) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 36 | 4PP4053-1976P001 | FEED ROLLER SPRING (A) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 37 | 4PP4053-1971P001 | Collar-Platen | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 38 | 4PP4053-2023P001 | FEED ROLLER SPRING | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 39 | 4PB4053-2296P001 | GUARD | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 40 | 4PP4053-1977P001 | CHANGE ARM (A) | 1 | 3 | 6 | 12 | | | | — |
| | Mech_Unit | 41 | 4PB4025-1106P001 | Tension spring | 1 | 3 | 6 | 12 | | | | — |

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|-----|---------------|-----|------------------|-----------------------------|-------------|------------------------|----------|----------|---------|---------|----------|---------------------|
| | | | | | | per 500 | per 1000 | per 2000 | | | | |
| 6 | Mech_Unit | 43 | 3PB4055-1077P001 | Idle Gear | 1 | 5 | 10 | 20 | | | A | – |
| | Carriage_Unit | 1 | 2PU4007-1170P002 | FLEXIBLE CABLE | 1 | 10 | 20 | 40 | | | | G |
| | Carriage_Unit | 2 | 4PA4025-2832G003 | RIBBON FEED GEAR | 1 | 3 | 6 | 12 | | | | – |
| | Carriage_Unit | 3 | 3PB4025-1241P001 | 36/40 CONNECTOR | 1 | 3 | 6 | 12 | | | | G |
| | Carriage_Unit | 4 | 4PP4053-1315P001 | GUIDE ROLLER | 2 | 5 | 10 | 20 | | | | – |
| | Carriage_Unit | 5 | 4YX4053-1356G002 | SPACE MOTOR ASSY | 1 | 5 | 10 | 20 | | | | G |
| | Carriage_Unit | 6 | 4PP4025-1048P001 | Head clamp | 1 | 3 | 6 | 12 | | | | – |
| | Carriage_Unit | 7 | 4PP4053-2000G001 | CARRIAGE FRAME ASSY | 1 | 3 | 6 | 12 | | | | – |
| | Carriage_Unit | 8 | 4PP4025-2960P001 | Contact pressure rubber | 1 | 3 | 6 | 12 | | | | – |
| | Carriage_Unit | 9 | 4PP4053-1361G001 | GUIDE ROLLER PLATE CAULKING | 1 | 3 | 6 | 12 | | | | G |
| | Tractor_Assy | 1 | 4PA4025-2642G001 | PIN TRACTOR (L) ASSY | 1 | 3 | 6 | 12 | | | | G |
| | Tractor_Assy | 2 | 4PA4025-2636G001 | PIN TRACTOR (R) ASSY | 1 | 3 | 6 | 12 | | | | G |
| | Tractor_Assy | 3 | 4PP4025-2643P001 | SHEET GUIDE | 1 | 3 | 6 | 12 | | | | – |
| | Tractor_Assy | 4 | 4PB4053-3040P001 | LOCK SHAFT | 1 | 3 | 6 | 12 | | | | – |
| | Tractor_Assy | 5 | 4PP4053-1390P002 | Tractor Shaft | 1 | 3 | 6 | 12 | | | | G |